

Date: Monday, 5/15/2006 10:44:27 AM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|---|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : WINDOW |
| Job Number | : 27090 | | |
| Estimate Number | : 11176 | | |
| P.O. Number | : N/A | Part Number | : D32903 |
| This Issue | : 5/15/2006 S.O. No. : N/A | Drawing Number | : D3290 REV B |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : PURCHASED PARTS | Drawing Revision | : B |
| Previous Run | : 26461 | Material | : N/A |
| Written By | : <u>SKA COMMENT Below</u> | Due Date | : 5/30/2006 Qty: 20 Um: Each |
| Checked & Approved By | : <u>06.05.15</u> | | |
| Comment | : Est. A 04.08.18 New issue KJ/RF Est. B 06.05.09 Ecn 798 EC | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 1245
 Description: D3290-3 Window
 Possible Supplier: Canus
 Certificate of Conformity & Process sheet are required

06.05.15 (20)

| | | |
|-----|---------|--------|
| 2.0 | D32903P | Window |
|-----|---------|--------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 Window

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage
 Ensure certificate of conformity and process sheet are attached

10 6/6/2 (20)

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3290 and DT3290-3T1

06.05.15 (20) (P10)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



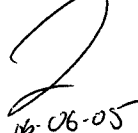

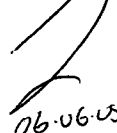



Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: ST 107

10 6/6/5 (20)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|---|---|--|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| 06.06.05 | 40 | C.O.C. is per Rev. A, and should state Rev. B. Dwg has has Mat'l update to MIL-P-5425 |  | Mat'l is as per MIL spec. even at Rev. A. Mat'l acceptable. Ensure supplier goes by updated Dwg Rev. B. |  June 5/06. |  06-06-05 |  06-06-05 |  06-06-05 |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/06/07

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Monday, 5/15/2006 10:44:27 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW

Job Number: 27090

Part Number: D32903

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Handwritten: 06/06/06 (20)
11 06-06-06

Job Completion



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

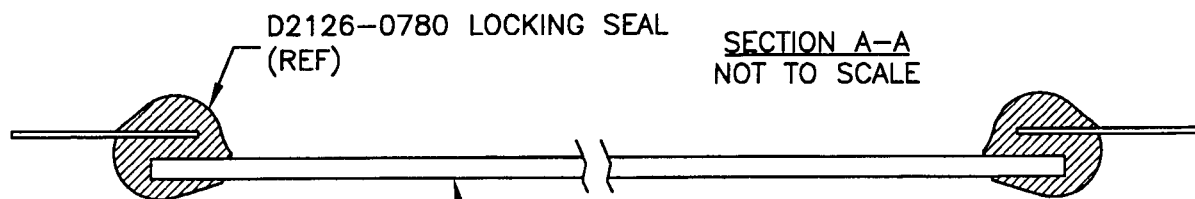
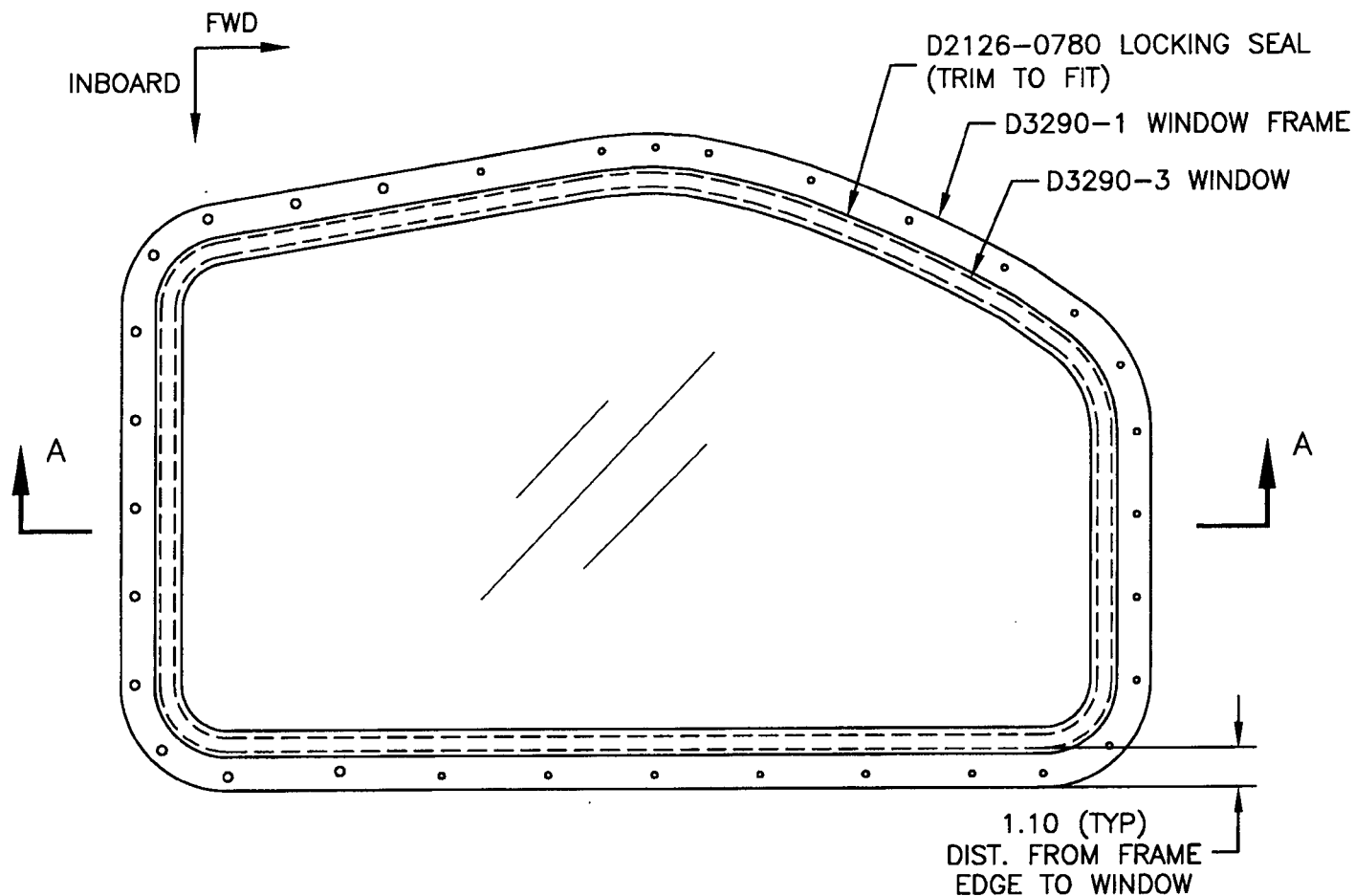
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



| | | | |
|------------------|--------------|---|------------------------|
| DESIGN RF | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D3290 | REV. B SHEET 1 OF 3 |
| DATE 06.04.20 | | TITLE REPLACEMENT WINDOW ASSEMBLY | SCALE 1:5 |
| A | 04.06.14 | NEW ISSUE | |
| B | 06.04.20 | UPDATE MATERIAL PER NCR 029 | |



ENSURE D3290-3 WINDOW IS INSTALLED
ON CORRECT SIDE OF D3290-1 WINDOW FRAME

D3290-041

NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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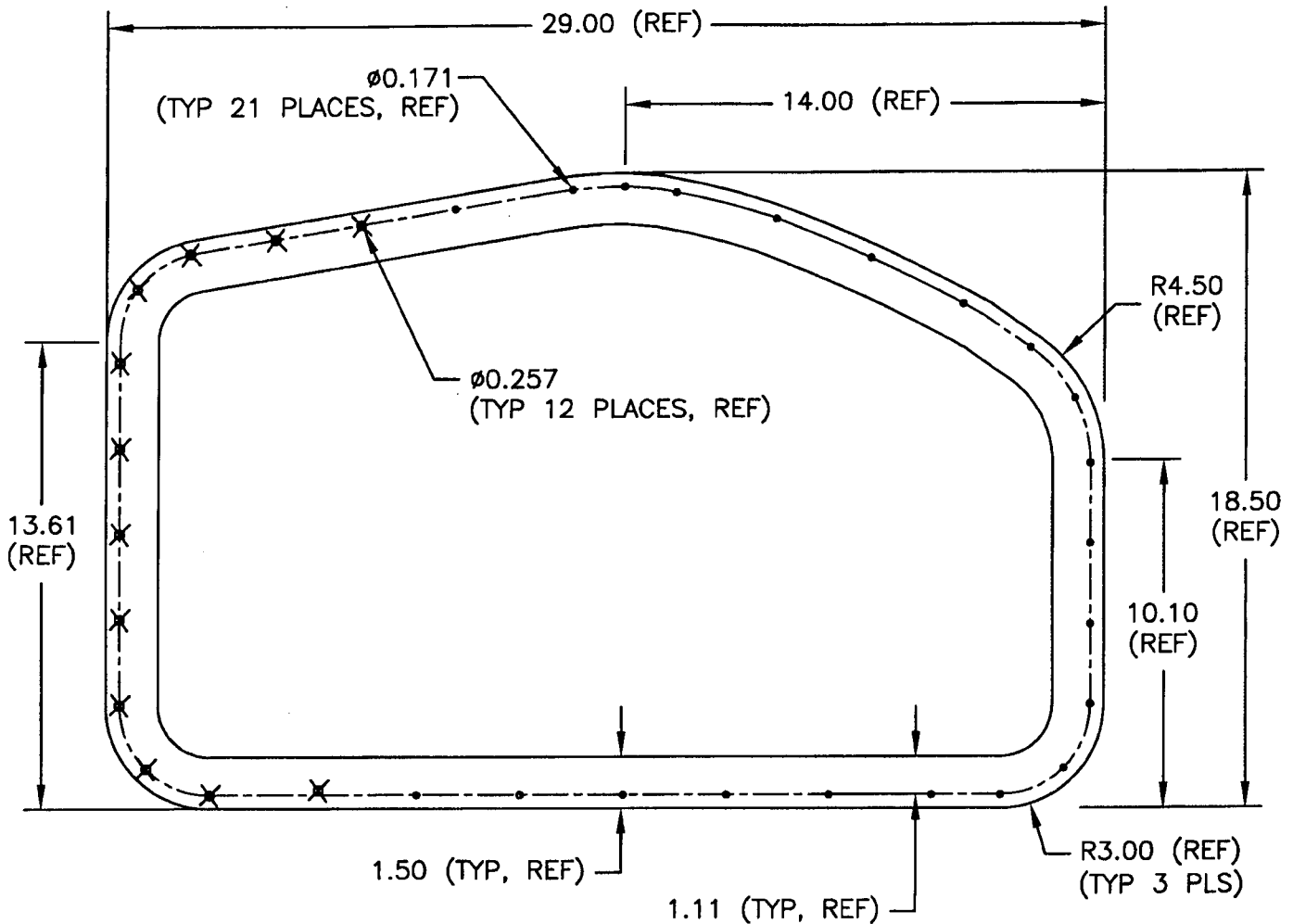
06.04.20
WITHOUT NOTICE
WORK ORDER
NO. 27090

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DART

| | | | |
|-------------------------------|--------------------------------------|---|------------------------|
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| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3290 | REV. B SHEET 2 OF 3 |
| DATE 06.04.20 | TITLE REPLACEMENT WINDOW ASSEMBLY | | SCALE 1:5 |

**D3290-1 FRAME****D3290-1**

- 1) MACHINE PER DRAWING FILE "D3290-A2.DWG"
- 2) MATERIAL: 5052-H32 (QQ-A-250/8) SHEET 0.040 THICK
- 3) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT WHITE (REF. 4.5.3.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

06.04.20 SHOT/COPY

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WORK ORDER

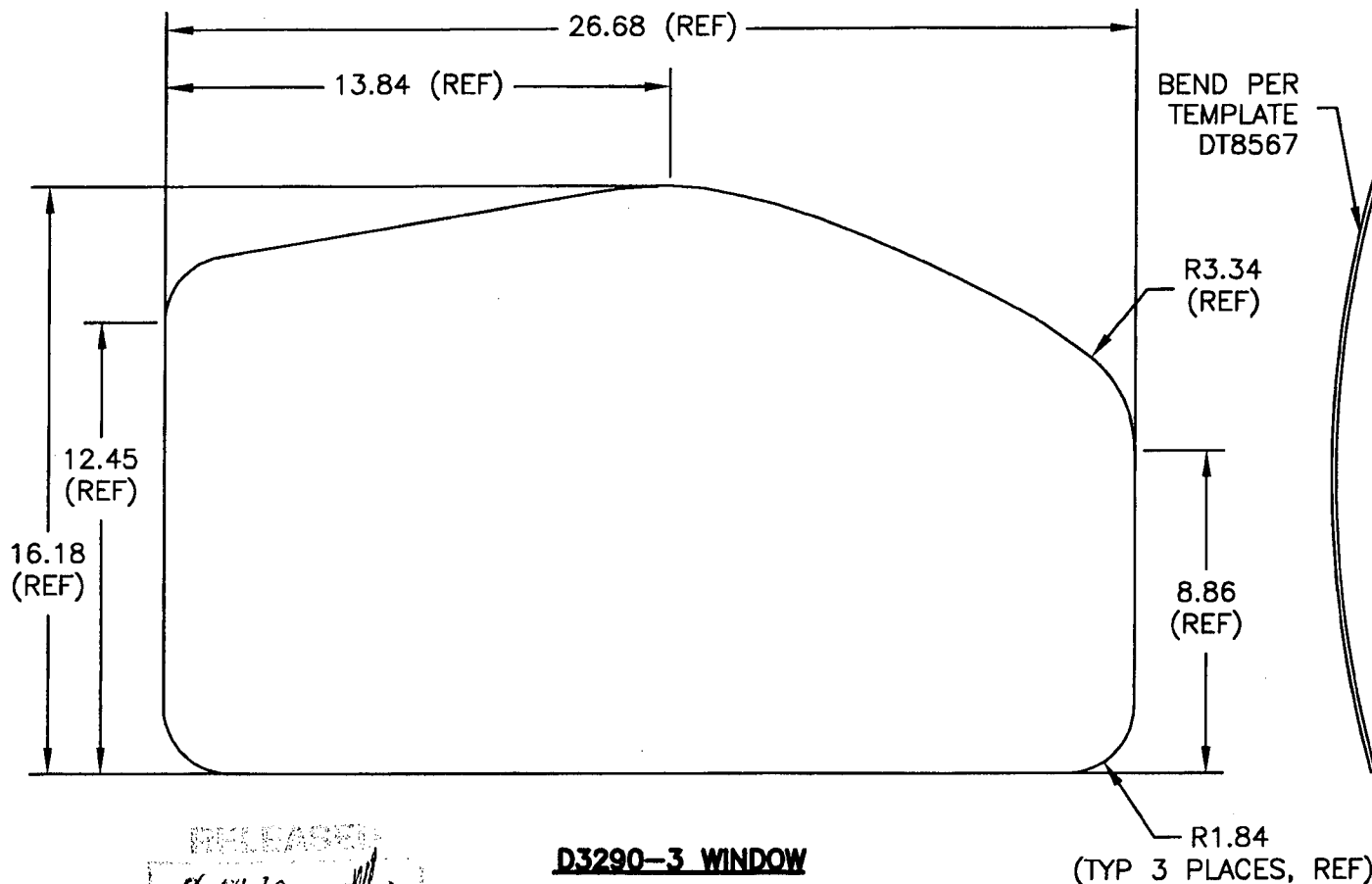
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|-------------------------------|--------------------------------|---|------------------------|
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| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3290 | REV. B SHEET 3 OF 3 |
| DATE 06.04.20 | | TITLE REPLACEMENT WINDOW ASSEMBLY | SCALE 1:5 |



D3290-3

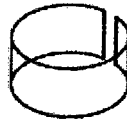


- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 5) CHECK PART USING DT3290-3T1

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CANUS Plastics Inc.

300 LISGAR ST
OTTAWA, ONTARIO
K2P 0E2
PH: 613-232-2657
FAX: 613-232-6214

Certificate of Conformance

Date: 12/09/05

To: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBUURY, ON
K6A 1K7

P.O.#: PO00001245
Order# 126116

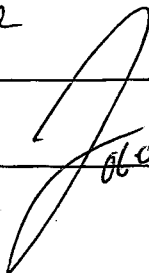
The undersigned hereby certifies that the materials supplied and the items shipped under the above purchase order, are in conformance with, all applicable specifications and/or purchase order requirements. All reports of the materials supplied are on file and can be made available upon request.

| <u>Quantity</u> | <u>Description</u> | <u>Specification</u> |
|-----------------|--------------------|----------------------|
|-----------------|--------------------|----------------------|

| | | |
|----|----------------|--------------------|
| 20 | D32903P WINDOW | DWG# D3290 REV A ✓ |
|----|----------------|--------------------|

See NER

SIGNED: 


06-06-05